

# ENLARGED WELDED MASTER LINKS + SUB-ASSEMBLIES -POWDER COATED FINISH

INSIDE WIDTH DIMENSIONS ARE OVER SIZED TO ACCEPT LARGE CRANE HOOKS

## GRADE 100

### WELDED MASTER LINKS

Part #	Trade Size	WLL 4:1 (lbs)	WLL 5:1 (lbs)	Weight (lbs)	Inside Dimensions (in)			Chain Size	
					i-length	i-width	dia	1 leg	2 leg
AX13	1/2	6,000	4,800	0.75	4.33	2.36	0.51	9/32" + 5/16"	7/32"
AX16W	5/8	8,600	6,880	1.47	5.51	3.15	0.63	5/16"	9/32"
AX18W	3/4 (11/16)	12,900	10,320	2.02	5.91	3.54	0.71	3/8"	5/16"
AX22	7/8	17,600	14,080	3.30	6.30	3.54	0.87	1/2"	3/8"
AX26	1	30,000	24,000	5.06	7.09	3.94	1.02	5/8"	1/2"
AX32	1-1/4	39,100	31,280	8.58	7.87	4.33	1.26	3/4"	5/8"
AX36	1-1/2	61,100	48,880	13.97	10.24	5.51	1.42	7/8"	3/4"
AX45	1-3/4	74,000	59,200	28.16	13.39	7.09	1.77	1"	7/8"
AX51	2	103,400	82,720	37.84	13.78	7.48	2.01	1 1/4"	1"
AX57	2-1/4	178,900	143,120	53.24	15.75	7.87	2.24	-----	1 1/4"



raised letter stamping



### WELDED MASTER LINK ASSEMBLIES

Part #	Trade Size	WLL 4:1 (lbs)	WLL 5:1 (lbs)	Weight (lbs)	Inside Dim. Masters (in)			Inside Dim. Subs (in)			For Chain
					i-length	i-width	dia	i-length	i-width	dia	
AKX1813W	3/4 (11/16)	11,200	8,960	2.90	5.91	3.54	0.71	2.13	0.98	0.51	9/32"
AKX2216	7/8	15,200	12,160	4.88	6.30	3.54	0.87	2.76	1.34	0.63	9/32" + 5/16"
AKX2618	1	26,000	20,800	7.39	7.09	3.94	1.02	3.35	1.57	0.71	3/8"
AKX3222	1-1/4	39,000	31,200	13.24	7.87	4.33	1.26	4.53	1.97	0.87	1/2"
AKX3626	1-1/2	58,700	46,960	21.98	10.24	5.51	1.42	5.51	2.56	1.02	5/8"
AKX5132	2	91,700	73,360	51.26	13.78	7.48	2.01	5.91	2.76	1.26	3/4"
AKX5136	2	110,900	88,720	56.76	13.78	7.48	2.01	6.69	2.95	1.42	7/8"
AKX5740	2-1/4	155,100	124,080	77.44	15.75	7.87	2.24	6.69	3.15	1.57	1"



### WELDED MASTER LINK ASSEMBLIES WITH EXTRA LARGE SUB-LINKS

Part #	Trade Size	WLL 4:1 (lbs)	WLL 5:1 (lbs)	Weight (lbs)	Inside Dim. Masters (in)			Inside Dim. Subs (in)			For Chain
					i-length	i-width	dia	i-length	i-width	dia	
AWX1813	3/4 (11/16)	11,200	8,960	3.52	5.91	3.54	0.71	4.33	2.36	0.51	9/32"
AWX2216	7/8	15,200	12,160	5.63	6.30	3.54	0.87	4.33	2.36	0.63	9/32" + 5/16"
AWX2618	1	26,000	20,800	8.58	7.09	3.94	1.02	5.31	2.95	0.71	3/8"
AWX3222	1-1/4	39,000	31,200	15.18	7.87	4.33	1.26	6.30	3.55	0.87	1/2"
AWX3626	1-1/2	58,700	46,960	24.09	10.24	5.51	1.42	7.09	3.94	1.02	5/8"



### WELDED MASTER LINK ASSEMBLIES FOR LARGE CRANE HOOKS WITH LARGE SUB-LINKS

Part #	For Chain Size	WLL (lbs), 4:1 SF			Weight (lbs)	Inside Dim. Masters (in)			Inside Dim. Subs (in)		
		1 leg 90°	2 leg 60°	3+4 leg 60°		i-length	i-width	dia	i-length	i-width	dia
AWXO3016	9/32 - 5/16	5,700	9,900	14,800	14.37	13.40	7.10	1.18	4.33	2.36	0.63
AWXO3018	3/8	8,800	15,200	22,900	15.55	13.40	7.10	1.18	5.31	2.95	0.71
AWXO4022	1/2	15,000	26,000	39,000	28.60	13.40	7.10	1.57	6.30	3.54	0.87
AWXO4026	5/8	22,600	39,100	58,700	32.10	13.40	7.10	1.57	7.09	3.94	1.02



## GRADE 80

### WELDED MASTER LINKS

Part #	Trade Size	WLL 4:1 (lbs)	WLL 5:1 (lbs)	Weight (lbs)	Inside Dimensions (in)			Suited for:	
					i-length	i-width	dia	1 leg	2 leg
A13	1/2	5,000	4,000	0.75	4.33	2.36	0.51	9/32" + 5/16"	7/32"
A16W	5/8	7,100	5,680	1.47	5.51	3.15	0.63	5/16"	9/32"
A18W	3/4 (11/16)	10,500	8,400	2.02	5.91	3.54	0.71	3/8"	5/16"
A22	7/8	15,900	12,720	3.30	6.30	3.54	0.87	1/2"	3/8"
A26	1	24,000	19,200	5.06	7.09	3.94	1.02	5/8"	1/2"
A32	1-1/4	36,000	28,800	8.58	7.87	4.33	1.26	3/4"	5/8"
A36	1-1/2	49,000	39,200	13.97	10.24	5.51	1.42	7/8"	3/4"
A40	1-5/8	59,200	47,360	19.80	11.81	6.30	1.57	1"	7/8"



raised letter stamping



### WELDED MASTER LINK ASSEMBLIES

Part #	Trade Size	WLL 4:1 (lbs)	WLL 5:1 (lbs)	Weight (lbs)	Inside Dim. Masters (in)			Inside Dim. Subs (in)			For Chain
					i-length	i-width	dia	i-length	i-width	dia	
AK1813W	3/4 (11/16)	9,100	7,280	2.90	5.91	3.54	0.71	2.13	0.98	0.51	9/32"
AK2216	7/8	13,800	11,040	4.88	6.30	3.54	0.87	2.76	1.34	0.63	9/32" + 5/16"
AK2618	1	20,800	16,640	7.39	7.09	3.94	1.02	3.35	1.57	0.71	3/8"
AK3222	1-1/4	31,200	24,960	13.24	7.87	4.33	1.26	4.53	1.97	0.87	1/2"
AK3626	1-1/2	47,000	37,600	21.98	10.24	5.51	1.57	5.51	2.56	1.02	5/8"



Never exceed work load limit. Always follow your domestic safety regulations.