



Table No. 1

Specifications

Sprocket Number	Bush-ing	Bore Range		Type	No. Teeth	Diameters			Dimensions					Wt. Lbs
		Min.	Max.			P. D.	O. D.	Flange	E	F	K	L	M	
FOR 14M40 BELTS — 14mm PITCH — 40mm (1.57") WIDE														
B2814M40SK	SK	1/2"	2 5/8"	E1F	28	4.912"	4.808"	5.312"	7/8	2 1/8"	—	1 7/8"	5/8"	5.5
B2914M40SK	SK	1/2	2 5/8	E1F	29	5.088	4.983	5.562	7/8	2 1/8	—	1 7/8	5/8	6.5
B3014M40SK	SK	1/2	2 5/8	D1F	30	5.263	5.153	5.875	3/16	2 1/8	7/16	1 7/8	7/16	7
B3214M40SK	SK	1/2	2 5/8	D1F	32	5.614	5.504	6.125	3/16	2 1/8	7/16	1 7/8	7/16	8
B3414M40SK	SK	1/2	2 5/8	D1F	34	5.965	5.858	6.5	3/16	2 1/8	7/16	1 7/8	7/16	8.5
B3614M40SF	SF	1/2	2 15/16	D1F	36	6.316	6.206	6.812	3/16	2 1/8	7/16	2	5/16	9.5
B3814M40SF	SF	1/2	2 15/16	D1F	38	6.667	6.557	7.187	3/16	2 1/8	7/16	2	5/16	11.5
B4014M40SF	SF	1/2	2 15/16	D1F	40	7.018	6.909	7.5	3/16	2 1/8	7/16	2	5/16	13
B4414M40E	E	7/8	3 1/2	D1F	44	7.720	7.610	8.218	5/8	2 1/8	1/4	2 5/8	1/8	16.5
B4814M40E	E	7/8	3 1/2	D1F	48	8.421	8.311	8.875	5/8	2 1/8	1/4	2 5/8	1/8	20
B5214M40E	E	7/8	3 1/2	D1F	52	9.123	9.013	9.687	5/8	2 1/8	1/4	2 5/8	1/8	24
B5614M40E	E	7/8	3 1/2	D1F	56	9.825	9.715	10.375	5/8	2 1/8	1/4	2 5/8	1/8	28
B6014M40E	E	7/8	3 1/2	D1F	60	10.527	10.417	11.062	5/8	2 1/8	1/4	2 5/8	1/8	29
B6414M40E	E	7/8	3 1/2	D2F	64	11.229	11.119	11.75	5/8	2 1/8	1/4	2 5/8	1/8	31
B6814M40E	E	7/8	3 1/2	D2F	68	11.930	11.820	12.5	5/8	2 1/8	1/4	2 5/8	1/8	32
B7214M40E	E	7/8	3 1/2	D2F	72	12.632	12.522	13.187	5/8	2 1/8	1/4	2 5/8	1/8	33
B8014M40E	E	7/8	3 1/2	D2F	80	14.036	13.926	14.625	5/8	2 1/8	1/4	2 5/8	1/8	38
B9014M40E	E	7/8	3 1/2	D3	90	15.760	15.680	—	5/8	2 1/8	1/4	2 5/8	1/8	39
B11214M40E	E	7/8	3 1/2	D3	112	19.650	19.540	—	5/8	2 1/8	1/4	2 5/8	1/8	51
B14414M40E	E	7/8	3 1/2	D3	144	25.264	25.154	—	5/8	2 1/8	1/4	2 5/8	1/8	80
FOR 14M55 BELTS — 14mm PITCH — 55mm (2.17") WIDE														
B2814M55SK	SK	1/2	2 5/8"	E1F	28	4.912	4.808	5.312	1 1/2	2 3/4	—	1 7/8	5/8	1
B2914M55SK	SK	1/2	2 5/8	E1F	29	5.088	4.983	5.562	1 1/2	2 3/4	—	1 7/8	5/8	8
B3014M55SK	SK	1/2	2 5/8	A1F	30	5.263	5.157	6.125	1/8	2 3/4	3/4	1 7/8	3/4	8.5
B3214M55SK	SK	1/2	2 5/8	A1F	32	5.614	5.507	6.125	1/8	2 3/4	3/4	1 7/8	3/4	9
B3414M55SK	SK	1/2	2 5/8	A1F	34	5.965	5.858	6.5	1/8	2 3/4	3/4	1 7/8	3/4	10
B3614M55SF	SF	1/2	2 15/16	A1F	36	6.316	6.208	6.812	1/8	2 3/4	3/4	2	5/8	11
B3814M55SF	SF	1/2	2 15/16	A1F	38	6.667	6.559	7.187	1/8	2 3/4	3/4	2	5/8	13
B4014M55SF	SF	1/2	2 15/16	A1F	40	7.018	6.909	7.5	1/8	2 3/4	3/4	2	5/8	15
B4414M55E	E	7/8	3 1/2	D1F	44	7.720	7.610	8.218	5/16	2 3/4	9/16	2 5/8	7/16	19
B4814M55E	E	7/8	3 1/2	D1F	48	8.421	8.311	8.937	5/16	2 3/4	9/16	2 5/8	7/16	23
B5214M55E	E	7/8	3 1/2	D1F	52	9.123	9.013	9.687	5/16	2 3/4	9/16	2 5/8	7/16	27
B5614M55E	E	7/8	3 1/2	D1F	56	9.825	9.715	10.375	5/16	2 3/4	9/16	2 5/8	7/16	32
B6014M55E	E	7/8	3 1/2	D1F	60	10.527	10.417	11.062	5/16	2 3/4	9/16	2 5/8	7/16	36
B6414M55F	F	1	4	C1F	64	11.229	11.119	11.75	5/16	2 3/4	1/8	3 5/8	—	53
B6814M55F	F	1	4	D2F	68	11.930	11.820	12.5	7/8	2 3/4	1/8	3 5/8	—	43
B7214M55F	F	1	4	C2F	72	12.632	12.522	13.187	7/8	2 3/4	1/8	3 5/8	—	49.0
B8014M55F	F	1	4	C2F	80	14.036	13.926	14.625	7/8	2 3/4	1/8	3 5/8	—	54
B9014M55F	F	1	4	D3	90	15.790	15.68	—	7/8	2 3/4	1/8	3 5/8	—	55
B11214M55F	F	1	4	D3	112	19.650	19.54	—	7/8	2 3/4	1/8	3 5/8	—	71
B14414M55F	F	1	4	D3	144	25.264	25.154	—	7/8	2 3/4	1/8	3 5/8	—	106
B16814M55F	F	1	4	D3	168	29.475	29.365	—	7/8	2 3/4	1/8	3 5/8	—	124
B19214M55F	F	1	4	D3	192	33.686	33.576	—	7/8	2 3/4	1/8	3 5/8	—	146
B21614M55F	F	1	4	D3	216	37.896	37.786	—	7/8	2 3/4	1/8	3 5/8	—	205

NOTE—Numerals in Type Designations mean: 1 = Solid, 2 = Web, 3 = Arm Construction; F = Flanged Sprocket.