

Table No. 1

Stock Sprockets for No. 60 Single Roller Chain

| No. of Teeth | Split Taper Bushing Hardened | Q-D Bushing Hardened | Taper Bore Bushing Hardened | Split Taper Bushing Type | Q-D Bushing Type | Taper Bore Bushing Type | Finished Bore Hardened | Finished Bore | Type "A" Plate | Minimum Bore |
|--------------|------------------------------|----------------------|-----------------------------|--------------------------|------------------|-------------------------|------------------------|---------------|----------------|--------------|
| | Page H-29 | Page H-30 | Page H-59 | Page H-29 | Page H-30 | Page H-59 | Page H-31 | Page H-31 | Page H-31 | Page H-32 |
| 8 | — | — | — | — | — | — | H609 | — | — | 60B8 |
| 9 | — | — | — | — | — | — | H6010 | — | — | 60B9 |
| 10 | H60G10 | — | — | — | — | — | H6011 | — | 60A10 | 60B10 |
| 11 | H60H11 | H60JA11 | H60TB11 | — | — | — | H6012 | — | 60A11 | 60B11 |
| 12 | H60H12 | H60JA12 | H60TB12 | — | — | — | H6013 | — | 60A12 | 60B12 |
| 13 | H60H13, H60P13(P1) | H60JA13 | H60TB13 | — | — | — | — | — | 60A13 | 60B13 |
| 14 | H60H14, H60P14(P1) | H60SH14 | H60TB14 | — | — | — | H6014 | — | 60A14 | 60B14 |
| 15 | H60H15, H60P15(P1) | H60SH15 | H60TB15 | — | — | — | H6015 | — | 60A15 | 60B15 |
| 16 | H60H16, H60P16(P1) | H60SH16 | H60TB16 | — | — | — | H6016 | — | 60A16 | 60B16 |
| 17 | H60H17, H60P17(P1) | H60SDS17 | H60TB17 | — | — | — | H6017 | — | 60A17 | 60B17 |
| 18 | H60H18, H60P18(P1) | H60SDS18 | H60TB18 | — | — | — | H6018 | — | 60A18 | 60B18 |
| 19 | H60H19, H60P19(P1) | H60SDS19 | H60TB19 | — | — | — | H6019 | — | 60A19 | 60B19 |
| 20 | H60H20, H60P20, H60Q20 | H60SDS20 | H60TB20 | — | — | — | H6020 | — | 60A20 | 60B20 |
| 21 | H60P21(P1), H60Q21(Q1) | H60SDS21 | H60TB21 | — | — | — | H6021 | — | 60A21 | 60B21 |
| 22 | H60H22, H60P22, H60Q22 | H60SDS22 | H60TB22 | — | — | — | H6022 | — | 60A22 | 60B22 |
| 23 | H60P23(P1), H60Q23(Q1) | H60SDS23 | H60TB23 | — | — | — | H6023 | — | 60A23 | 60B23 |
| 24 | H60H24, H60P24, H60Q24 | H60SDS24 | H60TB24 | — | — | — | H6024 | — | 60A24 | 60B24 |
| 25 | H60P25(P1), H60Q25(Q1) | H60SDS25 | H60TB25 | — | — | — | H6025 | — | 60A25 | 60B25 |
| 26 | H60P26(P1), H60Q26(Q1) | H60SK26 | H60TB26 | — | — | — | H6026 | — | 60A26 | 60B26 |
| 27 | H60P27(P1), H60Q27(Q1) | H60SK27 | H60TB27 | — | — | — | H6027 | — | 60A27 | 60B27 |
| 28 | H60P28(P1), H60Q28(Q1) | H60SK28 | H60TB28 | — | — | — | H6028 | — | 60A28 | 60B28 |
| 29 | H60Q29(Q1) | — | — | — | — | — | H6029 | — | 60A29 | 60B29 |
| 30 | H60P30(P1), H60Q30(Q1) | H60SK30 | H60TB30 | 60Q31(Q1) | 60SK30 | — | H6030 | — | 60A30 | 60B30 |
| 31 | — | — | — | — | — | — | — | — | 60A31 | 60B31 |
| 32 | — | — | — | 60Q32(Q1) | 60SK32 | 60TB32 | — | 6032 | 60A32 | 60B32 |
| 33 | — | — | — | 60Q33(Q1) | — | — | — | — | 60A33 | 60B33 |
| 34 | — | — | — | 60Q34(Q1) | — | — | — | — | 60A34 | 60B34 |
| 35 | — | — | — | 60Q35(Q1) | 60SK35 | 60TB35 | — | 6035 | 60A35 | 60B35 |
| 36 | — | — | — | 60Q36(Q1) | 60SK36 | 60TB36 | — | 6036 | 60A36 | 60B36 |
| 37 | — | — | — | 60Q37(Q1) | — | — | — | — | 60A37 | 60B37 |
| 38 | — | — | — | 60Q38(Q1) | — | — | — | — | 60A38 | 60B38 |
| 39 | — | — | — | 60Q39(Q1) | — | — | — | — | 60A39 | 60B39 |
| 40 | — | — | — | 60Q40(Q1) | 60SK40 | 60TB40 | — | 6040 | 60A40 | 60B40 |
| 41 | — | — | — | 60Q41(Q1) | — | — | — | — | 60A41 | 60B41 |
| 42 | — | — | — | 60Q42(Q1) | 60SF42 | 60TB42 | — | — | 60A42 | 60B42 |
| 43 | — | — | — | — | — | — | — | — | 60A43 | 60B43 |
| 44 | — | — | — | 60Q45(Q1) | 60SF45 | 60TB45 | — | — | 60A44 | 60B44 |
| 45 | — | — | — | — | — | — | — | — | 60A45 | 60B45 |
| 46 | — | — | — | 60Q47(Q1) | — | — | — | — | 60A46 | — |
| 47 | — | — | — | 60Q48(Q1) | 60SF48 | 60TB48 | — | — | 60A47 | 60B47 |
| 48 | — | — | — | — | — | — | — | — | 60A48 | 60B48 |
| 49 | — | — | — | — | — | — | — | — | 60A49 | — |
| 50 | — | — | — | 60Q50(Q1) | — | — | — | — | 60A50 | 60B50 |
| 51 | — | — | — | — | — | — | — | — | 60A51 | — |
| 52 | — | — | — | — | — | — | — | — | 60A52 | — |
| 53 | — | — | — | 60Q54(Q1) | — | — | — | — | 60A53 | — |
| 54 | — | — | — | — | 60TB54 | — | — | — | 60A54 | 60B54 |
| 55 | — | — | — | — | — | — | — | — | 60A55 | — |
| 56 | — | — | — | 60Q56(Q1) | — | — | — | — | 60A56 | 60B56 |
| 57 | — | — | — | — | — | — | — | — | 60A57 | — |
| 58 | — | — | — | — | — | — | — | — | 60A58 | — |
| 59 | — | — | — | — | — | — | — | — | 60A59 | — |
| 60 | — | — | — | 60Q60(Q1) | 60SF60 | 60TB60 | — | — | 60A60 | 60B60 |
| 64 | — | — | — | — | — | — | — | — | 60A64 | 60B64 |
| 65 | — | — | — | — | — | — | — | — | 60A65 | 60B65 |
| 66 | — | — | — | — | — | — | — | — | 60A66 | — |
| 68 | — | — | — | — | — | — | — | — | 60A68 | 60B68 |
| 70 | — | — | — | 60Q70(Q1), 60R70(R1) | 60SF70 | 60TB70 | — | — | 60A70 | 60B70 |
| 72 | — | — | — | 60Q72(Q1), 60R72(R1) | 60SF72 | 60TB72 | — | — | 60A72 | 60B72 |
| 76 | — | — | — | — | — | — | — | 6076 | 60A76 | 60B76 |
| 80 | — | — | — | 60Q80(Q1), 60R80(R1) | 60SF80 | 60TB80 | — | — | 60A80 | 60B80 |
| 84 | — | — | — | 60Q84(Q1), 60R84(R1) | 60SF84 | 60TB84 | — | — | 60A84 | 60B84 |
| 95 | — | — | — | — | — | — | — | — | 60A90 | 60B90 |
| 96 | — | — | — | 60Q96(Q1), 60R96(R1) | 60SF96 | — | — | — | 60A96 | 60B96 |
| 112 | — | — | — | 60Q112(Q1), 60R112(R1) | — | — | — | — | 60A112 | 60B112 |

Table No. 2

Stock Sprockets for No. 60 Double and Triple Roller Chain

| No. of Teeth | Split Taper Bushing Type | Q-D Bushing Type | Taper Bore Bushing Type | Minimum Bore | Split Taper Bushing Type | Q-D Bushing Type | No. of Teeth | Split Taper Bushing Type | Q-D Bushing Type | Taper Bore Bushing Type | Minimum Bore | Split Taper Bushing Type | Q-D Bushing Type |
|--------------|--------------------------|------------------|-------------------------|------------------|--------------------------|------------------|--------------|--------------------------|------------------|-------------------------|------------------|--------------------------|------------------|
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| 11 | — | — | — | D60B11 | — | — | 30 | D60Q30(Q1) | — | D60TB30 | D60B30 | T60R30(R1) | — |
| 12 | — | — | — | D60B12 | — | — | 32 | D60Q32(Q1) | — | D60TB32 | D60B32 | T60R32(R1) | — |
| 13 | D60P13(P1) | D60SH14 | D60TB13 | D60B13 | T60P13(P2) | — | 35 | D60Q35(Q1) | — | D60TB35 | D60B35 | T60R35(R1) | — |
| 14 | D60P14(P1) | — | D60TB14 | D60B14 | T60P14(P2) | — | 36 | D60Q36(Q1) | D60SF36 | D60TB36 | D60B36 | T60R36(R1) | T60E36 |
| 15 | D60P15(P1) | — | D60TB15 | D60B15 | T60P15(P2) | — | 40 | D60Q40(Q1) | D60E42 | D60TB42 | D60B40 | T60R40(R1) | — |
| 16 | D60P16(P1) | — | D60TB16 | D60B16 | T60P16(P1) | — | 42 | D60Q42(Q1) | — | — | D60B42 | T60R42(R1) | T60E42 |
| 17 | D60P17(P1) | — | D60TB17 | D60B17 | T60Q17(Q1) | — | — | D60R42(R1) | — | — | — | — | — |
| 18 | D60P18(P1) | — | D60TB18 | D60B18 | T60Q18(Q1) | — | 45 | D60R45(R1) | D60E45 | D60TB45 | D60B45 | — | — |
| 19 | D60P19(P1) | — | D60TB19 | D60B19 | T60Q19(Q1) | — | 48 | D60R48(R1) | — | — | — | — | — |
| 20 | D60P20(P1) | — | D60TB20 | D60B20 | T60Q20(Q1) | — | 52 | D60R52(R1) | D60E52 | D60TB52 | D60B52 | T60R52(R1) | T60E52 |
| 21 | D60Q21(Q1) | — | D60TB21 | D60B21 | T60Q21(Q1) | — | 54 | D60R54(R1) | D60E54 | D60TB54 | D60B54 | — | — |
| 22 | D60Q22(Q1) | D60SDS22 | — | D60B22 | T60Q22(Q1) | — | 60 | D60R60(R1) | D60E60 | D60TB60 | D60B60 | — | — |
| 23 | D60Q23(Q1) | — | — | D60B23 | T60Q23(Q1) | — | 68 | D60R68(R1) | D60E68 | D60TB68 | D60C68 | T60S68(S1) | T60E68 |
| 24 | D60Q24(Q1) | — | — | D60B24 | T60Q24(Q1) | — | 72 | D60R72(R1) | D60E72 | D60TB72 | D60C72 | T60S76(S1) | T60E76 |
| 25 | D60Q25(Q1) | — | — | D60B25 | T60Q25(Q1) | — | 76 | D60R76(R1) | D60E76 | D60TB76 | D60C76 | — | — |
| 26 | D60Q26(Q1) | — | — | D60B26 | T60Q26(Q1) | — | 84 | D60R84(R1) | D60E84 | D60TB84 | D60C84 | — | — |
| 27 | D60Q27(Q1) | — | — | — | T60Q27(Q1) | — | 95 | D60R95(R1) | D60E95 | D60TB95 | D60C95 | T60S95(S1) | T60E95 |
| 28 | D60Q28(Q1) | — | — | — | T60Q28(Q1) | — | 96 | D60R96(R1) | — | — | — | — | — |