

Table No. 1 Stock Sprockets for No. 120 Single Roller Chain

No. of Teeth	Split Taper Bushing Hardened	Q-D Bushing Hardened	Taper Bore Bushing Hardened	Split Taper Bushing Type	Q-D Bushing Type	Taper Bore Bushing Type	Type "A" Plate	Minimum Bore
	Page H-45	Page H-46	Page H-62	Page H-45	Page H-46	Page H-62	Page H-46	Page H-47
8	—	—	—	—	—	—	120A8	—
9	—	—	—	—	—	—	120A9	120B9
10	—	—	—	—	—	—	120A10	120B10
11	H120Q11(Q1)	—	—	—	—	—	120A11	120B11
12	H120Q12(Q1)	H120SF12	H120TB12	—	—	—	120A12	120B12
13	H120Q13(Q1)	H120SF13	H120TB13	—	—	—	120A13	120B13
14	H120Q14(Q1)	H120SF14	H120TB14	—	—	—	120A14	120B14
15	H120Q15(Q1)	H120SF15	H120TB15	—	—	—	120A15	120B15
16	H120R16(R1)	H120E16	H120TB16	—	—	—	120A16	120B16
17	H120R17(R1)	H120E17	H120TB17	—	—	—	120A17	120B17
18	H120R18(R1)	H120E18	H120TB18	—	—	—	120A18	120B18
19	H120R19(R1)	H120E19	H120TB19	—	—	—	120A19	120B19
20	H120R20(R1)	H120E20	H120TB20	—	—	—	120A20	120B20
21	H120R21(R1)	H120E21	H120TB21	—	—	—	120A21	120B21
22	H120R22(R1)	H120E22	—	—	—	—	120A22	120B22
23	H120R23(R1)	H120E23	—	—	—	—	120A23	120B23
24	H120R24(R1)	H120E24	H120TB24	—	—	—	120A24	120B24
25	H120R25(R1)	H120E25	—	—	—	—	120A25	120B25
26	H120R26(R1)	H120E26	H120TB26	—	—	—	120A26	120B26
27	—	—	—	—	—	—	120A27	—
28	H120R28(R1)	H120E28	—	—	—	—	120A28	120B28
30	H120R30(R1)	H120E30	H120TB30	—	—	—	120A30	120B30
32	—	—	—	120R32(R1)	120F32	—	120A32	120B32
34	—	—	—	—	—	—	120A34	—
35	—	—	—	120R35(R2)	120F35	120TB35	120A35	120B35
36	—	—	—	120R36(R2)	120F36	120TB36	120A36	120B36
40	—	—	—	120R40 (R2), 120S40(S1)	120F40	—	120A40	120C40
42	—	—	—	120S42(S1)	120F42	—	120A42	120C42
45	—	—	—	120R45(R2), 120S45(S1)	120F45	120TB45	120A45	120C45
48	—	—	—	120S48(S1)	120F48	—	120A48	120C48
54	—	—	—	120S54(S1)	120F54	—	120A54	120C54
60	—	—	—	120R60(R2), 120S60(S1)	120J60	120TB60	120A60	120C60
70	—	—	—	120R70(R2), 120S70(S2)	120J70	120TB70	120A70	120C70
80	—	—	—	120R80(R2), 120S80(S2)	120J80	120TB80	120A80	120C80
90	—	—	—	—	—	—	120A90	—

Table No. 2 Stock Sprockets for No. 120 Double Chain

No. of Teeth	Split Taper Bushing Type	Q-D Bushing Type	Minimum Bore	No. of Teeth	Split Taper Bushing Type	Q-D Bushing Type	Minimum Bore
	Page H-47	Page H-47	Page H-48		Page H-47	Page H-47	Page H-48
11	—	—	D120B11	21	—	—	D120B21
12	—	—	D120B12	22	—	—	D120B22
13	—	—	D120B13	23	—	—	D120B23
14	—	—	D120B14	24	—	—	D120B24
15	—	—	D120B15	25	—	—	D120B25
16	—	—	D120B16	26	—	—	D120B26
17	—	—	D120B17	30	D120S30(S1)	D120J30	D120B30
18	—	—	D120B18	35	D120S35(S1)	D120J35	D120C35
19	—	—	D120B19	45	D120S45(S2)	D120J45	D120C45
20	—	—	D120B20	60	D120U60(U0)	—	D120C60

Table No. 3 Stock Sprockets for No. 140 Single and Double Roller Chain

No. of Teeth	Split Taper Bushing Hardened	Q-D Bushing Hardened	Taper Bore Bushing Hardened	Split Taper Bushing Type	Q-D Bushing Type	Taper Bore Bushing Type	Type "A" Plate	Minimum Bore	Q-D Bushing Type	Minimum Bore
	Page H-48	Page H-49	Page H-62	Page H-48	Page H-49	Page H-62	Page H-50	Page H-50	Page H-50	Page H-51
11	H140Q11(Q1)	H140SF11	—	—	—	—	140A11	140B11	—	—
12	H140Q12(Q1)	H140SF12	H140TB12	—	—	—	140A12	140B12	—	—
13	H140R13(R1)	H140SF13	H140TB13	—	—	—	140A13	140B13	—	D140B13
14	H140R14(R1)	H140E14	H140TB14	—	—	—	140A14	140B14	—	D140B14
15	H140R15(R1)	H140E15	H140TB15	—	—	—	140A15	140B15	—	D140B15
16	H140R16(R1)	H140E16	H140TB16	—	—	—	140A16	140B16	—	D140B16
17	H140R17(R1)	H140E17	H140TB17	—	—	—	140A17	140B17	—	D140B17
18	H140R18(R1)	H140E18	H140TB18	—	—	—	140A18	140B18	—	D140B18
19	H140R19(R1)	H140E19	H140TB19	—	—	—	140A19	140B19	—	D140B19
20	H140R20(R1)	H140E20	—	—	—	—	140A20	140B20	—	D140B20
21	H140R21(R1)	—	H140TB21	—	—	—	140A21	140B21	—	D140B21
22	H140R22(R1)	—	—	—	—	—	140A22	140B22	—	D140B22
23	H140R23(R1)	H140F23	—	—	—	—	140A23	140B23	—	D140B23
24	H140R24(R1)	H140F24	—	—	—	—	140A24	140B24	—	D140B24
25	H140R25(R1)	H140F25	—	—	—	—	140A25	140B25	—	D140B25
26	H140R26(R1)	H140F26	H140TB26	—	—	—	140A26	140B26	—	D140B26

