

**Styles: 1600, 1601, 1899, 1898, 1898T** (continued)

**HOLEMAKING**

drill diameter frac/wire/let	mm	decimal equivalent	overall length	flute length	order number				
					1600 Black Oxide	1601 Bright	1899 Black Oxide	1898 Bright	1898T TiN
51	1.70	.0669	43	20	—	—	C22807	C62807	—
		.0670	2	1	—	—	C22655	C23033	C19150
50	1.75	.0689	46	22	—	—	C22808	C62808	—
		.0700	2	1	—	—	C22656	C23034	C19149
	1.80	.0709	46	22	—	—	C22809	C62809	—
	1.85	.0728	46	22	—	—	C22810	C62810	—
49		.0730	2	1	—	—	C22657	C23035	C19148
	1.90	.0748	46	22	—	—	C22811	C62811	—
48		.0760	2	1	—	—	C22658	C23036	C19147
	1.95	.0768	49	24	—	—	C22812	C62812	—
5/64		.0781	2	1	C68001	C68115	C22659	C22996	C19161
47		.0785	2	1	—	—	C22660	C23037	C19146
	2.00	.0787	49	24	C68608	—	C22813	C62813	C24328
	2.05	.0807	49	24	—	—	C22814	C62814	—
46		.0810	2-1/8	1-1/8	—	—	C22661	C23038	C19145
45		.0820	2-1/8	1-1/8	—	—	C22662	C23039	C19144
	2.10	.0827	49	24	—	—	C22815	C62815	—
	2.15	.0846	53	27	—	—	C22816	C62816	—
44		.0860	2-1/8	1-1/8	—	—	C22663	C23040	C19143
	2.20	.0866	53	27	—	—	C22817	C62817	—
	2.25	.0886	53	27	—	—	C22818	C62818	—
43		.0890	2-1/4	1-1/4	—	—	C22664	C23041	C19142
	2.30	.0906	53	27	—	—	C22819	C62819	C24329
	2.35	.0925	53	27	—	—	C22820	C62820	—
42		.0935	2-1/4	1-1/4	—	—	C22665	C23042	C19141
3/32		.0938	2-1/4	1-1/4	C68002	C68116	C22666	C22997	C19162
	2.40	.0945	57	30	—	—	C22821	C62821	C24330
41		.0960	2-3/8	1-3/8	—	—	C22667	C23043	C19140
	2.45	.0965	57	30	—	—	C22822	C62822	—
40		.0980	2-3/8	1-3/8	—	—	C22668	C23044	C19139
	2.50	.0984	57	30	C68609	—	C22823	C62823	C24331
39		.0995	2-3/8	1-3/8	—	—	C22669	C23045	C19138
38		.1015	2-1/2	1-7/16	—	—	C22670	C23046	C19137
	2.60	.1024	57	30	—	—	C22824	C62824	—
37		.1040	2-1/2	1-7/16	—	—	C22671	C23047	C19136
	2.70	.1063	61	33	—	—	C22825	C62825	C24332
36		.1065	2-1/2	1-7/16	—	—	C22672	C23048	C19135
	2.75	.1082	61	33	—	—	C01112	—	—
7/64		.1094	2-5/8	1-1/2	C68003	C68117	C22673	C22998	C19163
35		.1100	2-5/8	1-1/2	—	—	C22674	C23049	C19134
	2.80	.1102	61	33	—	—	C22826	C62826	C24333
34		.1110	2-5/8	1-1/2	—	—	C22675	C23050	C19133
33		.1130	2-5/8	1-1/2	—	—	C22676	C23051	C19132
	2.90	.1142	61	33	—	—	C22827	C62827	C24334
32		.1160	2-3/4	1-5/8	—	—	C22677	C23052	C19131
	3.00	.1181	61	33	C68610	—	C22828	C62828	C24335
31		.1200	2-3/4	1-5/8	—	—	C22678	C23053	C19130
	3.10	.1220	65	36	—	—	C22829	C62829	C24336
1/8		.1250	2-3/4	1-5/8	C68004	C68118	C22679	C22999	C19164
	3.20	.1260	65	36	—	—	C22830	C62830	C24337
	3.25	.1280	65	36	—	—	C01125	C01912	—
30		.1285	2-3/4	1-5/8	—	—	C22680	C23054	C19129
	3.30	.1299	65	36	—	—	C22831	C62831	C24338
	3.40	.1339	70	39	—	—	C22832	C62832	—

continued on next page