

**Styles: 1600, 1601, 1899, 1898, 1898T** (continued)

**HOLEMAKING**

drill diameter frac/wire/let	mm	decimal equivalent	overall length	flute length	order number				
					1600 Black Oxide	1601 Bright	1899 Black Oxide	1898 Bright	1898T TiN
29/64	11.50	.4528	142	94	C68627	—	C22904	C62904	C24375
		.4531	5-5/8	4-3/16	C68025	C68139	C22508	C23020	C19185
15/32	11.80	.4646	142	94	—	—	C22905	C62905	C24376
		.4688	5-3/4	4-5/16	C68026	C68140	C22753	C23021	C19186
	12.00	.4724	151	101	C68628	—	C22906	C62906	C24377
	12.20	.4803	151	101	—	—	C22907	C62907	—
31/64	12.50	.4844	5-7/8	4-3/8	C68027	C68141	C22755	C23022	C19187
		.4921	151	101	C68629	—	C22908	C62908	C24378
1/2		.5000	6	4-1/2	C68028	C68142	C22757	C23023	C19188
	12.80	.5039	151	101	—	—	C22909	C62909	—
	13.00	.5118	151	101	C68630	—	C22910	C62910	C24379
	13.20	.5197	161	101	—	—	C22911	C62911	—
	13.50	.5315	160	108	—	—	C22912	C62912	—
	13.80	.5433	160	108	—	—	C22913	C62913	—
	14.00	.5512	160	108	—	—	C22914	C62914	—
	14.25	.5610	169	114	—	—	C22915	C62915	—
	14.50	.5709	169	114	—	—	C22916	C62916	—
	14.75	.5807	169	114	—	—	C22917	C62917	—
	15.00	.5906	169	114	—	—	C22918	C62918	—
	15.25	.6004	178	120	—	—	C22919	—	—
	15.50	.6102	178	120	—	—	C22920	C62920	—
	15.75	.6201	178	120	—	—	C22921	C62921	—
	16.00	.6299	178	120	—	—	C22922	C62922	—
	16.25	.6398	184	125	—	—	C22923	C62923	—
	16.50	.6496	184	125	—	—	C22924	C62924	—
	16.75	.6594	184	125	—	—	C22925	—	—
	17.00	.6693	184	125	—	—	C22926	C62926	—
	17.25	.6791	191	130	—	—	C22927	—	—
	17.50	.6890	191	130	—	—	C22928	C62928	—
	18.00	.7086	191	130	—	—	C22929	C62929	—
	18.50	.7283	198	135	—	—	C22930	—	—
	19.00	.7480	198	135	—	—	C22931	C62931	—
	19.50	.7677	205	140	—	—	C22932	—	—
	20.00	.7874	205	140	—	—	C22933	—	—

**Jobber  
3/8" Reduced Shank**

**Styles: 1900, 1808**



drill diameter	decimal equivalent	overall length	flute length	order number	
				1900 Black Oxide	1808 Bright
25/64	.3906	5-1/8	3-3/4	C69369	C20621
13/32	.4062	5-1/4	3-7/8	C69370	C20622
27/64	.4219	5-3/8	3-15/16	C69371	C20623
7/16	.4375	5-1/2	4-1/16	C69372	C20624
29/64	.4531	5-5/8	4-3/16	C69373	C20625
15/32	.4688	5-3/4	4-5/16	C69374	C20626
31/64	.4844	5-7/8	4-3/8	C69375	C20627
1/2	.5000	6	4-1/2	C69376	C20628