



**Note**  
Three Flats on sizes 3/16" (4.8mm) & larger for tighter chucking.  
For Reduced Shank see Style #1605, 1809, 1879.



drill diameter frac/wire/let mm	decimal equivalent	overall length	flute length	order number				
				1602 Black Oxide	1604 Black and Gold	1607 Black & Gold w/flats	1801 Black Oxide	1878 Black & Gold w/flats
*1.00	.0394	34	12	—	—	—	—	C74001
*60	.0400	1-5/8	11/16	C68342	—	—	C23154	C18113
*59	.0410	1-5/8	11/16	C68341	—	—	C23155	C18112
*58	.0420	1-5/8	11/16	C68340	—	—	C23156	C18111
*57	.0430	1-3/4	3/4	C68339	—	—	C23157	C18110
*56	.0465	1-3/4	3/4	C68338	—	—	C23158	C18109
*3/64	.0469	1-3/4	3/4	—	—	—	C23214	—
*1.20	.0472	38	16	—	—	—	—	C74025
*55	.0520	1-7/8	7/8	C68337	—	—	C23159	C18108
*54	.0550	1-7/8	7/8	C68336	—	—	C23160	C18107
*1.50	.0591	40	18	—	—	—	—	C74002
*53	.0595	1-7/8	7/8	C68335	—	—	C23161	C18106
1/16	.0625	1-7/8	7/8	C68229	C69042	C69339	C23125	C18000
1.60	.0630	43	20	—	—	—	—	C74026
52	.0635	1-7/8	7/8	C68334	—	—	C23162	C18105
51	.0670	2	1	C68333	—	—	C23163	C18104
50	.0700	2	1	C68332	—	—	C23164	C18103
49	.0730	2	1	C68331	—	—	C23165	C18102
48	.0760	2	1	C68330	—	—	C23166	C18101
5/64	.0781	2	1	C68230	C69043	C69340	C23126	C18001
47	.0785	2	1	C68329	—	—	C23167	C18100
2.00	.0787	49	24	—	—	—	—	C74003
46	.0810	2-1/8	1-1/8	C68328	—	—	C23168	C18099
45	.0820	2-1/8	1-1/8	C68327	—	—	C23169	C18098
44	.0860	2-1/8	1-1/8	C68326	—	—	C23170	C18097
43	.0890	2-1/4	1-1/4	C68325	—	—	C23171	C18096
2.30	.0906	53	27	—	—	—	—	C74027
42	.0935	2-1/4	1-1/4	C68324	—	—	C23172	C18095
3/32	.0938	2-1/4	1-1/4	C68231	C69044	C69341	C23127	C18002
2.40	.0945	57	30	—	—	—	—	C74028
41	.0960	2-3/8	1-3/8	C68323	—	—	C23173	C18094
40	.0980	2-3/8	1-3/8	C68322	—	—	C23174	C18093
2.50	.0984	57	30	—	—	—	—	C74004
39	.0995	2-3/8	1-3/8	C68321	—	—	C23175	C18092
38	.1015	2-1/2	1-7/16	C68320	—	—	C23176	C18091
37	.1040	2-1/2	1-7/16	C68319	—	—	C23177	C18090

\*Not split point under 1/16".

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