

HOLEMAKING

drill diameter		decimal equivalent	overall length	flute length	order number	
frac/wire/let	mm				1603 Straw Oxide	1802 Straw Oxide
30		.1285	2-3/4	1-5/8	C68430	C23404
	3.30	.1299	65	36	—	C18923
29		.1360	2-7/8	1-3/4	C68429	C23405
	3.50	.1378	70	39	—	C18925
28		.1405	2-7/8	1-3/4	C68428	C23406
9/64		.1406	2-7/8	1-3/4	C68352	C23350
	3.60	.1417	70	39	—	C18926
27		.1440	3	1-7/8	C68427	C23407
	3.70	.1457	70	39	—	C18927
26		.1470	3	1-7/8	C68426	C23408
25		.1495	3	1-7/8	C68425	C23409
24		.1520	3-1/8	2	C68424	C23410
	3.90	.1535	75	43	—	C18929
23		.1540	3-1/8	2	C68423	C23411
5/32		.1562	3-1/8	2	C68353	C23351
22		.1570	3-1/8	2	C68422	C23412
	4.00	.1575	75	43	—	C18930
21		.1590	3-1/4	2-1/8	C68421	C23413
20		.1610	3-1/4	2-1/8	C68420	C23414
	4.10	.1614	75	43	—	C18931
	4.20	.1654	75	43	—	C18932
19		.1660	3-1/4	2-1/8	C68419	C23415
18		.1695	3-1/4	2-1/8	C68418	C23416
11/64		.1719	3-1/4	2-1/8	C68354	C23352
17		.1730	3-3/8	2-3/16	C68417	C23417
16		.1770	3-3/8	2-3/16	C68416	C23418
	4.50	.1772	80	47	—	C18935
15		.1800	3-3/8	2-3/16	C68415	C23419
	4.60	.1811	80	47	—	C18936
14		.1820	3-3/8	2-3/16	C68414	C23420
13		.1850	3-1/2	2-5/16	C68413	C23421
3/16		.1875	3-1/2	2-5/16	C68355	C23353
12		.1890	3-1/2	2-5/16	C68412	C23422
	4.80	.1890	86	52	—	C18938
11		.1910	3-1/2	2-5/16	C68411	C23423
	4.90	.1929	86	52	—	C18939
10		.1935	3-5/8	2-7/16	C68410	C23424
9		.1960	3-5/8	2-7/16	C68409	C23425
	5.00	.1969	86	52	—	C18940
8		.1990	3-5/8	2-7/16	C68408	C23426
	5.10	.2008	86	52	—	C18941
7		.2010	3-5/8	2-7/16	C68407	C23427
13/64		.2031	3-5/8	2-7/16	C68356	C23354
6		.2040	3-3/4	2-1/2	C68406	C23428
	5.20	.2047	86	52	—	C18942
5		.2055	3-3/4	2-1/2	C68405	C23429
4		.2090	3-3/4	2-1/2	C68404	C23430
3		.2130	3-3/4	2-1/2	C68403	C23431
	5.50	.2165	93	57	—	C18945
7/32		.2188	3-3/4	2-1/2	C68357	C23355
2		.2210	3-7/8	2-5/8	C68402	C23432
1		.2280	3-7/8	2-5/8	C68401	C23433
A		.2340	3-7/8	2-5/8	C68376	C23320
15/64		.2344	3-7/8	2-5/8	C68358	C23356
	6.00	.2362	93	57	—	C18950
B		.2380	4	2-3/4	C68377	C23321

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