

Specialty
Double End

Other Drills / Accessories



Styles: **1683, 1815**



P

Note
Made specifically for sheet metal and other thin materials having a thickness similar to the drill diameter.



order number

drill diameter frac/wire	mm	decimal equivalent	overall length	flute length	1683	1815
					Black Oxide	Black Oxide
	2.00	.0787	38	9	C69005	—
	2.10	.0826	38	9	C69006	—
	2.50	.0984	43	10	C69007	—
	3.00	.1181	46	11	C69008	—
1/8		.1250	1.929	.433	C69021	C20500
	3.20	.1259	49	12	C69009	—
	3.26	.1283	49	12	C69010	—
#30		.1285	1.875	.500	C69028	C23811
	3.30	.1299	49	12	C69012	—
	3.50	.1377	52	14	C69013	—
9/64		.1406	2.047	.551	C69022	C17618
5/32		.1562	2.165	.551	C69023	C17619
	4.00	.1574	55	14	C69014	—
#20		.1610	2.063	.625	C69027	C23810
	4.10	.1614	55	14	C69015	—
	4.20	.1653	55	14	C69016	—
3/16		.1875	2.441	.669	C69024	C20501
#11		.1910	2.344	.688	C69026	C23809
	4.90	.1929	62	17.5	C69017	—
	5.00	.1968	62	17.5	C69018	—
	5.10	.2007	62	17.5	C69019	—
	5.20	.2047	62	17.5	C69020	—
1/4		.2500	2.756	.787	C69025	C20503

Specialty
1/4" Hex Shank

Style: **1816**

P

Note
Use in quick change chucks, Style #1817, shown on previous page for fast size changes.



order number

drill diameter	decimal equivalent	1816
		Bright
1/16	.0625	C20510
5/64	.0781	C20511
3/32	.0938	C20512
7/64	.1094	C20513
1/8	.1250	C20514
9/64	.1406	C20516
5/32	.1562	C20517
3/16	.1875	C20518
7/32	.2188	C20908
1/4	.2500	C20909