

Round Adjustable
Inch

Styles: 0610, 0710

C
CLEVELAND

HSS

Carbon Steel

Surface Treatment

Bright

Feature:

Designed to cut threads in bar stock.

Dies

Carbon Steel / High Speed Steel

die diameter		decimal equiv.	outside diameter		thickness in	order number	
TPI	series		in			0610 carbon steel	0710 high-speed steel
0	80	UNF	.0600	13/16	1/4	C65022	—
1	64	UNC	.0730	13/16	1/4	C65026	—
1	72	UNF	.0730	13/16	1/4	C65027	—
2	56	UNC	.0860	13/16	1/4	C65036	—
2	64	UNF	.0860	13/16	1/4	C65037	—
3	48	UNC	.0990	13/16	1/4	C65045	—
3	56	UNF	.0990	13/16	1/4	C65046	—
4	40	UNC	.1120	13/16	1/4	C65048	—
4	48	UNF	.1120	13/16	1/4	C65049	—
5	40	UNC	.1250	13/16	1/4	C65057	C65729
5	44	UNF	.1250	13/16	1/4	C65058	C65730
6	32	UNC	.1380	13/16	1/4	C65061	C65733
6	32	UNC	.1380	1	3/8	C65114	C65785
6	40	UNF	.1380	13/16	1/4	C65062	C65734
8	32	UNC	.1640	13/16	1/4	C65069	C65739
8	32	UNC	.1640	1	3/8	C65119	C65789
8	36	UNF	.1640	13/16	1/4	C65070	C65740
10	24	UNC	.1900	13/16	1/4	C65075	C65743
10	24	UNC	.1900	1	3/8	C65124	C65792
10	32	UNF	.1900	13/16	1/4	C65076	C65744
10	32	UNF	.1900	1	3/8	C65125	C65793
12	24	UNC	.2160	13/16	1/4	C65083	C65751
12	24	UNC	.2160	1	3/8	C65132	C65798
12	28	UNF	.2160	13/16	1/4	C65084	C65752
1/4	20	UNC	.2500	13/16	1/4	C65093	C65760
1/4	20	UNC	.2500	1	3/8	C65140	C65804
1/4	20	UNC	.2500	1-1/2	1/2	C65192	C65839
1/4	20	UNC	.2500	2	5/8	C65264	—
1/4	28	UNF	.2500	13/16	1/4	—	C65761
1/4	28	UNF	.2500	1	3/8	C65142	C65805
1/4	28	UNF	.2500	1-1/2	1/2	C65193	C65840
1/4	28	UNF	.2500	2	5/8	C65265	—
5/16	18	UNC	.3125	13/16	1/4	—	C65766
5/16	18	UNC	.3125	1	3/8	C65147	C65808
5/16	18	UNC	.3125	1-1/2	1/2	C65197	C65844
5/16	18	UNC	.3125	2	5/8	C65269	—
5/16	24	UNF	.3125	13/16	1/4	—	C65767
5/16	24	UNF	.3125	1	3/8	C65148	C65809
5/16	24	UNF	.3125	1-1/2	1/2	C65198	C65845
5/16	24	UNF	.3125	2	5/8	C65270	—
3/8	16	UNC	.3750	1	3/8	C65159	C65816
3/8	16	UNC	.3750	1-1/2	1/2	C65208	C65855
3/8	16	UNC	.3750	2	5/8	C65280	—
3/8	24	UNF	.3750	1	3/8	C65160	C65817
3/8	24	UNF	.3750	1-1/2	1/2	C65209	C65856
3/8	24	UNF	.3750	2	5/8	C65281	—
7/16	14	UNC	.4375	1	3/8	C65171	C65828
7/16	14	UNC	.4375	1-1/2	1/2	C65220	C65865
7/16	14	UNC	.4375	2	5/8	C65292	—
7/16	20	UNF	.4375	1	3/8	C65172	C65829
7/16	20	UNF	.4375	1-1/2	1/2	C65221	C65866
7/16	20	UNF	.4375	2	5/8	C65293	—

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