

PLC® SERIES CONNECTOR

The 1/4" flow PLC® Series is proven worldwide in thousands of applications and offers the widest selection of sizes and configurations. PLC couplings are injection molded from acetal thermoplastic and are resistant to most mild chemical solutions. One-hand connection/disconnection, plus integral terminations make the PLC Series the choice for ease of use and manufacture.



SPECIFICATIONS

PRESSURE:

Vacuum to 120 psi, 8.3 bar

TEMPERATURE:

-40°F to 180°F (-40°C to 82°C)

MATERIALS:

Main components and valves: Acetal

Thumb latch: Stainless steel

Valve spring: 316 stainless steel

External springs and pin: Stainless steel

O-rings: Buna-N

COLOR: Natural white, others available

TUBING SIZES:

1/4" to 3/8" ID, 6.4mm to 9.5mm ID

JG® Tubing Specifications:

Tube tolerances: 1/4" OD, +0.001/-0.004 | 3/8" OD, +0.001/-0.004

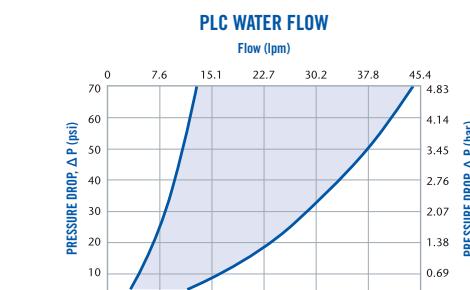
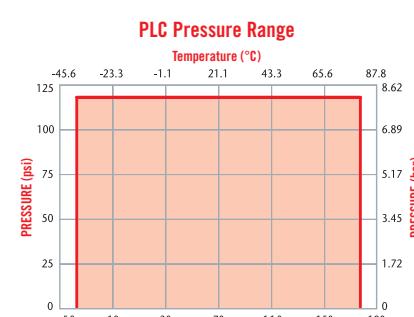
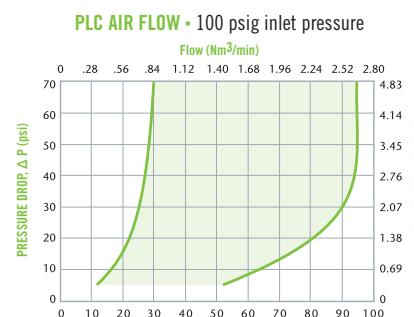
Tube Types: Plastic tube: Polyethylene, nylon, polyurethane. For soft or thin wall tubing with JG® terminations, tube supports are recommended.

Metal tube: Brass, copper and mild steel

FEATURES

- CPC thumb latch → One-hand connection and disconnection
- Integral terminations → Fewer leak points, shorter assemblies, faster installations
- Clicks when connected → Assurance of a reliable connection
- Compatible → Mates with LC and PLC12 Series couplings

BENEFITS



These graphs are intended to give you a general idea of the performance capabilities of each product line. The shaded area of each graph represents the operating range of the product family, i.e., upper and lower values are shown. Therefore, depending on the exact coupling configurations selected, you can reasonably expect values to fall within the shaded area.



cpcworldwide.com/PLC

Metal or plastic quick disconnects?

Download the tech guide to learn about performance, weight, and compatibility considerations.

READ TECH GUIDE →



cpcworldwide.com/LC-HP-Plastic-Guide

$$Q = C_v \sqrt{\frac{\Delta P}{S}}$$

Q = Flow rate in gallons per minute
 Cv = Average coefficient across various flow rates (see chart)
 ΔP = Pressure drop across coupling (psi)
 S = Specific gravity of liquid

LIQUID FLOW RATE INFORMATION FOR COUPLINGS

The chart below shows the flow rate for CPC couplings. Each coupling was tested with water at 70°F (21°C). To determine flow rates for specific coupling configurations use the formula to the right.

C_v VALUES

INSERTS

| | PLC 20004 | PLCD 20004 | PLC 20006 | PLCD 20006 | PLC 22004 | PLCD 22004 | PLC 22006 | PLCD 22006 | PLC 24004 | PLCD 24004 | PLC 24006 | PLCD 24006 | PLC 26004 |
|-----------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|------------|-----------|
| PLC10004 | 0.40 | 0.36 | 1.05 | 0.58 | 0.83 | 0.56 | 1.40 | 0.82 | 1.40 | 0.75 | 1.40 | 0.77 | 0.83 |
| PLCD10004 | 0.36 | 0.31 | 0.73 | 0.48 | 0.66 | 0.41 | 0.82 | 0.50 | 0.80 | 0.45 | 0.77 | 0.45 | 0.81 |
| PLC10006 | 0.40 | 0.36 | 1.05 | 0.60 | 0.83 | 0.56 | 1.40 | 0.81 | 1.40 | 0.76 | 1.40 | 0.76 | 0.83 |
| PLCD10006 | 0.37 | 0.31 | 0.81 | 0.47 | 0.70 | 0.43 | 1.02 | 0.51 | 0.98 | 0.46 | 0.99 | 0.48 | 0.98 |
| PLC12006 | 0.38 | 0.36 | 0.84 | 0.63 | 0.74 | 0.56 | 1.14 | 0.75 | 1.14 | 0.70 | 1.14 | 0.72 | 0.74 |
| PLCD12006 | 0.38 | 0.33 | 0.78 | 0.49 | 0.68 | 0.44 | 0.84 | 0.49 | 0.81 | 0.43 | 0.82 | 0.44 | 0.81 |
| PLC16004 | 0.38 | 0.37 | 0.87 | 0.54 | 0.95 | 0.51 | 1.00 | 0.70 | 0.95 | 0.64 | 1.00 | 0.66 | 0.95 |
| PLCD16004 | 0.37 | 0.31 | 0.61 | 0.44 | 0.57 | 0.41 | 0.78 | 0.44 | 0.78 | 0.43 | 0.75 | 0.46 | 0.78 |
| PLC16006 | 0.38 | 0.37 | 1.00 | 0.57 | 0.95 | 0.53 | 1.40 | 0.80 | 1.40 | 0.71 | 1.40 | 0.73 | 1.40 |
| PLCD16006 | 0.38 | 0.32 | 0.71 | 0.49 | 0.63 | 0.42 | 0.89 | 0.51 | 0.96 | 0.45 | 0.92 | 0.49 | 0.97 |

BODIES

