

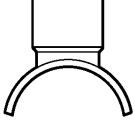
**Fabricated Fittings
PVC 80, 100 & 125 PSI PIP Fabricated Fittings & Pipe Flanges**



Glue-on Saddles

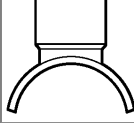
Size	80 PSI	100 PSI	125 PSI
	Disc Code: 310 Part Number Price Each	Disc Code: 320 Part Number Price Each	Disc Code: 330 Part Number Price Each

Stub Saddle (Socket) (continued)

	15X8	---	300-101914 167.86	---
	15X10	---	300-101918 193.46	---
	15X12	---	300-101921 255.24	---
	18X2	---	300-101889 192.30	---
	18X3	---	300-101897 196.97	---
	18X4	---	300-101904 237.74	---
	18X6	---	300-101910 303.04	---
	18X8	---	300-101915 324.03	---
	18X10	---	300-101919 373.00	---

Size	80 PSI	100 PSI	125 PSI
	Disc Code: 310 Part Number Price Each	Disc Code: 320 Part Number Price Each	Disc Code: 330 Part Number Price Each

Stub Saddle (Socket) (continued)

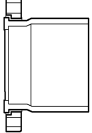
	18X12	---	300-101922 430.13	---
	18X15	---	300-101924 601.43	---

NOTE: When assembling Spears® Saddles to PVC pipe, Spears® Manufacturing Company recommends Industrial Polychemical Service (IPS) #719 Solvent Cement and #P-68 Primer, or equivalent. Although good connections may be accomplished without Saddle Straps, Spears® Manufacturing Company recommends the use of clamp or strap device during the assembly step to insure good compression between the pipe and fitting surfaces as the solvent cures. PVC Fabricated Saddle connections are designed for use in low pressure open ended systems and are not intended for use in high pressure applications. For further details, contact Spears® Technical Services Department.

Pipe Flanges

Size	80 PSI	100 PSI	125 PSI
	Disc Code: 310 Part Number Price Each	Disc Code: 320 Part Number Price Each	Disc Code: 330 Part Number Price Each

Flange x PIP (Socket)

	6X6.140	---	---	354-060F 126.99
	8X8.160	---	---	354-080F 192.30
	10X10.200	---	---	354-100F 270.38
	12X12.240	---	---	354-120F 391.60
	14X15.300	---	---	354-150F 1043.82
	16X15.300	---	---	354-151F 1190.79
	18X18.360	---	354-182F 1809.00	---
	18X18.701	---	354-181F 1809.00	---
	20X22.047	---	354-201F 2755.48	---
	24X24.803	---	354-241F 4035.33	---

PIP = Plastic Irrigation Pipe (PIP dimensions are NOT the same as IPS dimensions.)
 Sizes 6" through 16" are furnished with Plastic Ring.
 Sizes 18" Through 24" are furnished with Steel Ring.