



**Schedule 80 PVC Industrial Products & Accessories  
Pipe Flanges & Van Stone Style Flange Replacement Split Rings**

**Pipe Flanges**

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
<b>Flange Van Stone Style with PVC Ring (continued)</b>					
<b>Fipt</b>					
855-012	1-1/4	15	0	080	36.35
855-015	1-1/2	20	0	080	39.70
855-020	2	10	0	080	40.62
855-025	2-1/2	10	0	080	93.38

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
<b>Flange Van Stone Style with Glass Filled PVC Ring</b>					
<b>Fipt</b>					
150 psi Maximum Internal Pressure Rating @ 73°F (23°C)					
855-030	3	10	0	080	96.05
855-040	4	5	0	080	174.64
855-060	6	1	4	080	274.64
855-060F	6	1	4	083	244.12
855-080	8	2	0	080	340.33
855-080F	8	1	2	083	302.88
855-100F	10	1	2	083	341.23



**Van Stone Style Flange Replacement Split Rings**

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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**Application & Use of Van Stone Style Flange Replacement Split Rings**



Designed for easy Van Stone style flange ring replacement in the event of system modification, repair, or improper assembly without having to remove existing flange hub. Split rings are made as a direct replacement of existing one-piece rings used on Spears® brand only of Van Stone style flanges with ANSI Class 150 bolt pattern plastic rings. Remove old ring to be replaced then simply place the split ring sections around hub and install flange bolts (not included) through special designed section overlap to hold in position. Install appropriate user supplied bolts, washers and gasket (see Flange Gasket and Bolt Hardware Kits in this catalog); torque to specifications according to normal flange assembly. Split rings are a set of either 2-pieces or 4-pieces (illustrated) sections depending on size, in regular PVC, Glass Filled PVC, or CPVC for flange type and sizes listed.

**Glass Filled PVC Flange Replacement Split Rings (continued)**

**For Spears® flanges with Glass Filled PVC Rings**

854-080-1S	8	4	0	080	216.41
854-100-1S	10	4	0	081	273.19
854-120-1S	12	2	0	081	338.61
854-140-1S	14	2	0	081	463.79
854-160-1S	16	1	0	081	576.16
854-180-1S	18	1	0	081	625.76

Fits 854-xxx Socket, 855-xxx Threaded, and 856-xxx Spigot hub configurations

**PVC Flange Replacement Split Rings**



**For Spears® flanges with regular PVC Rings**

854P-005-1S	1/2	10	0	080	52.23
854P-007-1S	3/4	10	0	080	55.45
854P-010-1S	1	15	0	080	62.01
854P-012-1S	1-1/4	15	0	080	63.22
854P-015-1S	1-1/2	10	0	080	64.77
854P-020-1S	2	10	0	080	85.97
854P-025-1S	2-1/2	10	0	080	99.45
854P-030-1S	3	10	0	080	110.26
854P-040-1S	4	10	0	080	118.20
854P-050-1S	5	10	0	080	160.07
854P-060-1S	6	5	0	080	189.41
854P-080-1S	8	4	0	080	216.41
854P-100-1S	10	4	0	081	273.19
854P-120-1S	12	2	0	081	338.61
854P-140-1S	14	2	0	081	463.79
854P-160-1S	16	1	0	081	576.16
854P-180-1S	18	1	0	081	625.76
854P-200-1S	20	1	0	083	3321.26
854P-240-1S	24	1	0	083	4069.37

Fits 854-xxx Socket, 855-xxx Threaded, and 856-xxx Spigot hub configurations

**Glass Filled PVC Flange Replacement Split Rings**



**For Spears® flanges with Glass Filled PVC Rings**

854-030-1S	3	10	0	080	110.26
854-040-1S	4	10	0	080	118.20
854-050-1S	5	5	0	080	160.07
854-060-1S	6	5	0	080	189.41