



Solvent Cements & Thread Sealants Low VOC Solvent Primers & Cleaners

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease.

- All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with SCAQMD Rule 1168/316A.
- Spears® Primers are certified for use with potable water by NSF® International.
- 3-Year Shelf Life

PRIMER-68 PURPLE/CLEAR: Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Choose from Clear or Purple color which provides positive identification that a primer was used (check local code requirements). Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).



PRIMER-68 Clear Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM68C-005	1/4 Pint	24	0	709	6.50
PRIM68C-010	1/2 Pint	24	0	709	8.80
PRIM68C-020	Pint	12	0	709	16.30
PRIM68C-030	Quart	12	0	709	27.20
PRIM68C-040	Gallon	6	0	709	82.00

PRIMER-70 Purple Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM70P-005	1/4 Pint	24	0	709	7.05
PRIM70P-010	1/2 Pint	24	0	709	9.60
PRIM70P-020	Pint	12	0	709	19.20
PRIM70P-030	Quart	12	0	709	31.10
PRIM70P-040	Gallon	6	0	709	102.20



CLEANER-65 CLEAR CLEANER: Water-thin cleaner recommended for use before priming of pipe and fittings to remove dirt, oil and grease from the bonding surfaces of PVC, CPVC, ABS and Styrene.



PRIMER-68 Purple Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM68P-005	1/4 Pint	24	0	709	6.50
PRIM68P-010	1/2 Pint	24	0	709	8.80
PRIM68P-020	Pint	12	0	709	16.30
PRIM68P-030	Quart	12	0	709	27.20
PRIM68P-040	Gallon	6	0	709	82.00

CLEANER-65 Clear Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
CLEAN65-005	1/4 Pint	24	0	709	5.20
CLEAN65-010	1/2 Pint	24	0	709	7.75
CLEAN65-020	Pint	12	0	709	13.45
CLEAN65-030	Quart	12	0	709	19.75
CLEAN65-040	Gallon	6	0	709	63.25

PRIMER-70 INDUSTRIAL GRADE PURPLE/CLEAR: Premium, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Specially recommended for use on Schedule 80 (150 psi and higher) and large size pipe. Excellent for cold weather applications. Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).



PRIMER-70 Clear Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PRIM70C-005	1/4 Pint	24	0	709	7.05
PRIM70C-010	1/2 Pint	24	0	709	9.60
PRIM70C-020	Pint	12	0	709	19.20
PRIM70C-030	Quart	12	0	709	31.10
PRIM70C-040	Gallon	6	0	709	102.20