

**Schedule 80 PVC Industrial Products & Accessories  
Clamp-On & Hot-Tap Saddles**



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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**PVC Gray Hot-Tap Saddle**  
EPDM Saddle x Soc (Spigot) Zinc Plated Bolts



2"- 4" 235, 6" 200, 8" 150 psi @ 73°F (23°C)

HT2-248	<b>2X3/4 (1)</b>	1	5	049	48.63
HT2-251	<b>2X1-1/2 (2)</b>	1	5	049	100.47
HT2-288	<b>2-1/2X3/4 (1)</b>	1	5	049	51.97
HT2-291	<b>2-1/2X1-1/2 (2)</b>	1	5	049	103.82
HT2-334	<b>3X3/4 (1)</b>	1	5	049	59.52
HT2-337	<b>3X1-1/2 (2)</b>	1	5	049	114.43
HT2-416	<b>4X3/4 (1)</b>	1	5	049	68.74
HT2-419	<b>4X1-1/2 (2)</b>	1	0	049	120.99
HT2-524	<b>6X3/4 (1)</b>	1	5	049	77.27
HT2-527	<b>6X1-1/2 (2)</b>	1	0	049	128.82
HT2-574	<b>8X3/4 (1)</b>	1	0	049	85.51
HT2-577	<b>8X1-1/2 (2)</b>	1	0	049	137.35

**PVC Gray Hot-Tap Saddle**  
EPDM Saddle x Soc (Spigot) SS316 Bolts



2"- 4" 235, 6" 200, 8" 150 psi @ 73°F (23°C)

HT2S-248	<b>2X3/4 (1)</b>	1	5	049	75.72
HT2S-251	<b>2X1-1/2 (2)</b>	1	5	049	156.34
HT2S-288	<b>2-1/2X3/4 (1)</b>	1	5	049	80.89
HT2S-291	<b>2-1/2X1-1/2 (2)</b>	1	5	049	161.51
HT2S-334	<b>3X3/4 (1)</b>	1	5	049	92.65
HT2S-337	<b>3X1-1/2 (2)</b>	1	5	049	178.15
HT2S-416	<b>4X3/4 (1)</b>	1	5	049	107.03
HT2S-419	<b>4X1-1/2 (2)</b>	1	0	049	188.34
HT2S-524	<b>6X3/4 (1)</b>	1	5	049	120.17
HT2S-527	<b>6X1-1/2 (2)</b>	1	0	049	200.35
HT2S-574	<b>8X3/4 (1)</b>	1	0	049	132.45
HT2S-577	<b>8X1-1/2 (2)</b>	1	0	049	212.93

**PVC Gray Hot-Tap Saddle**  
Viton® Saddle x Soc (Spigot) Zinc Plated Bolts



2"- 4" 235, 6" 200, 8" 150 psi @ 73°F (23°C)

HT3-248	<b>2X3/4 (1)</b>	1	5	049	52.82
HT3-251	<b>2X1-1/2 (2)</b>	1	5	049	108.99
HT3-288	<b>2-1/2X3/4 (1)</b>	1	5	049	56.45
HT3-291	<b>2-1/2X1-1/2 (2)</b>	1	5	049	112.62
HT3-334	<b>3X3/4 (1)</b>	1	5	049	64.54
HT3-337	<b>3X1-1/2 (2)</b>	1	5	049	124.35
HT3-416	<b>4X3/4 (1)</b>	1	5	049	74.61
HT3-419	<b>4X1-1/2 (2)</b>	1	0	049	129.71
HT3-524	<b>6X3/4 (1)</b>	1	5	049	83.84
HT3-527	<b>6X1-1/2 (2)</b>	1	0	049	139.44
HT3-574	<b>8X3/4 (1)</b>	1	0	049	93.19
HT3-577	<b>8X1-1/2 (2)</b>	1	0	049	165.14

**PVC Gray Hot-Tap Saddle**  
Viton® Saddle x Soc (Spigot) SS316 Bolts



2"- 4" 235, 6" 200, 8" 150 psi @ 73°F (23°C)

HT3S-248	<b>2X3/4 (1)</b>	1	5	049	82.15
HT3S-251	<b>2X1-1/2 (2)</b>	1	5	049	169.63
HT3S-288	<b>2-1/2X3/4 (1)</b>	1	5	049	88.02
HT3S-291	<b>2-1/2X1-1/2 (2)</b>	1	5	049	175.34
HT3S-334	<b>3X3/4 (1)</b>	1	5	049	100.47
HT3S-337	<b>3X1-1/2 (2)</b>	1	5	049	193.51
HT3S-416	<b>4X3/4 (1)</b>	1	5	049	115.97
HT3S-419	<b>4X1-1/2 (2)</b>	1	0	049	204.41
HT3S-524	<b>6X3/4 (1)</b>	1	5	049	130.50
HT3S-527	<b>6X1-1/2 (2)</b>	1	0	049	217.14
HT3S-574	<b>8X3/4 (1)</b>	1	0	049	144.33

Made in the U.S.A.

**NOT FOR DISTRIBUTION OF COMPRESSED AIR OR GAS**  
Progressive Products from Spears® Innovation and Technology

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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**PVC Gray Hot-Tap Saddle (continued)**  
Viton® Saddle x Soc (Spigot) SS316 Bolts

HT3S-577	<b>8X1-1/2 (2)</b>	1	0	049	230.15
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**PVC Gray Hot-Tap Saddle**  
EPDM with Stainless Steel Cutter & Bolts



2"- 4" 235, 6" 200, 8" 150 psi @ 73°F (23°C)

HTS2S-248	<b>2X3/4 (1)</b>	1	5	049	362.77
HTS2S-251	<b>2X1-1/2 (2)</b>	1	5	049	546.73
HTS2S-288	<b>2-1/2X3/4 (1)</b>	1	5	049	388.16
HTS2S-291	<b>2-1/2X1-1/2 (2)</b>	1	5	049	548.73
HTS2S-334	<b>3X3/4 (1)</b>	1	5	049	367.39
HTS2S-337	<b>3X1-1/2 (2)</b>	1	5	049	557.29
HTS2S-416	<b>4X3/4 (1)</b>	1	5	049	397.95
HTS2S-419	<b>4X1-1/2 (2)</b>	1	0	049	573.30
HTS2S-524	<b>6X3/4 (1)</b>	1	5	049	439.64
HTS2S-527	<b>6X1-1/2 (2)</b>	1	0	049	630.43
HTS2S-574	<b>8X3/4 (1)</b>	1	0	049	627.19
HTS2S-577	<b>8X1-1/2 (2)</b>	1	0	049	744.80

**PVC Gray Hot-Tap Saddle**  
Viton® with Stainless Steel Cutter & Bolts



2"- 4" 235, 6" 200, 8" 150 psi @ 73°F (23°C)

HTS3S-248	<b>2X3/4 (1)</b>	1	5	049	368.51
HTS3S-251	<b>2X1-1/2 (2)</b>	1	5	049	556.90
HTS3S-288	<b>2-1/2X3/4 (1)</b>	1	5	049	394.34
HTS3S-291	<b>2-1/2X1-1/2 (2)</b>	1	5	049	558.84
HTS3S-334	<b>3X3/4 (1)</b>	1	5	049	371.87
HTS3S-337	<b>3X1-1/2 (2)</b>	1	5	049	570.24
HTS3S-416	<b>4X3/4 (1)</b>	1	5	049	405.87
HTS3S-419	<b>4X1-1/2 (2)</b>	1	0	049	589.15
HTS3S-524	<b>6X3/4 (1)</b>	1	5	049	447.53
HTS3S-527	<b>6X1-1/2 (2)</b>	1	0	049	645.59
HTS3S-574	<b>8X3/4 (1)</b>	1	0	049	633.55
HTS3S-577	<b>8X1-1/2(2)</b>	1	0	049	758.85