

Solvent Cements & Thread Sealants
Spears® Low VOC Solvent Cements & Primers



Essential solvent cements developed for contractors' essential needs in joining PVC, CPVC and ABS pipe and fittings.

- User Friendly with reduced fumes and odor for well-being of pipe installers.
- NSF® Certified & Listed for use in piping applications such as potable water, turf, irrigation, pool & spa, industrial, plumbing, DWV, and/or sewer, plus special applications including fire protection, chemical waste, and ultra-pure water.
- Meets ASTM Standards for solvent cements and primers used for plastic pipe installation.
- Environmentally friendly. LEED® Compliant (Leadership in Energy and Environmental Design). Credit can be gained through the use of Spears® Low VOC products. This program, developed by the US Green Building Council, uses SCAQMD Rule 1168 as a benchmark to qualify one credit toward LEED® certification for green building.

Low VOC PVC Cements

Regular, Medium, heavy and extra heavy bodied cements are specifically formulated for PVC pipe in virtually every schedule and in sizes with interference fit to 30" diameter.

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 3-Year Shelf Life

PVC-00 CLEAR: Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4". Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-05 CLEAR: Medium bodied, fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter in industrial, plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-00 Clear Regular Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC00C-005	1/4 Pint	24	0	705	5.85
PVC00C-010	1/2 Pint	24	0	705	8.50
PVC00C-020	Pint	12	0	705	13.10
PVC00C-030	Quart	12	0	705	22.10
PVC00C-040	Gallon	6	0	705	71.75

PVC-05 Clear Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC05C-005	1/4 Pint	24	0	705	6.60
PVC05C-010	1/2 Pint	24	0	705	9.55
PVC05C-020	Pint	12	0	705	16.75
PVC05C-030	Quart	12	0	705	26.65
PVC05C-040	Gallon	6	0	705	90.80

PVC-02 CLEAR: Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4" diameter. Goes on clear, dries clearest and is slightly thicker than PVC-00. Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-21 BLUE: Medium bodied, fast setting, high strength PVC cement. It is suitable for use on rigid PVC with interference fit Schedule 40 thru 6" and Schedule 80 thru 4". Can be used without primer on PVC Schedule 40 and SDR pressure water piping systems through 4" if local code permits. Do not use PVC-21 without primer in any other application, schedule, or size such as Schedule 80 industrial applications. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.



PVC-02 Clear Regular Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC02C-005	1/4 Pint	24	0	705	6.50
PVC02C-010	1/2 Pint	24	0	705	9.45
PVC02C-020	Pint	12	0	705	14.55
PVC02C-030	Quart	12	0	705	24.55
PVC02C-040	Gallon	6	0	705	79.65

PVC-21 Blue Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
PVC21B-005	1/4 Pint	24	0	705	7.05
PVC21B-010	1/2 Pint	24	0	705	11.60
PVC21B-020	Pint	12	0	705	19.85
PVC21B-030	Quart	12	0	705	33.35
PVC21B-040	Gallon	6	0	705	114.65